

## **i201 Double Hung Installation Instructions – Replacement, Wood**

**Step 1** – Insert shims as required to ensure the unit is plumb, level and square. The window shall be secured at the frame into the buck with #10 x 2" truss head screws at 3" from each end, mid-span and 4" on either side of mid-span of frame head (5 total); 3" from each end and 6" above and below mid-span of each jamb (4 total per jamb). The tilt latch hook shall be fastened through each jamb into the buck with #8 x 2-1/4" screws (2 per hook to replace shipping screws). The exterior perimeter shall be sealed with silicone sealant.

## **i201 Double Hung Installation Instructions – Replacement, Masonry**

**Step 1** – Install a 2x wood buck into the masonry opening, using 3/16" x 2-3/4" Tapcons, with a minimum 2" clearance to masonry edges and a minimum 2-1/4" clearance to adjacent Tapcons. Embedment, into the masonry, shall be a minimum of 1-1/4". Anchoring shall be located 4" from each corner and at mid-span and 4" above and below mid-span of buck jambs. Interior and exterior wood/masonry perimeter joints shall be sealed with silicone sealant.

**Step 2** – Insert shims as required to ensure the unit is plumb, level and square. The window shall be secured at the frame into the buck with #10 x 2" truss head screws at 3" from each end, mid-span and 4" on either side of mid-span of frame head (5 total); 3" from each end and 6" above and below mid-span of each jamb (4 total per jamb). The tilt latch hook shall be fastened through each jamb into the buck with #8 x 2-1/4" screws (2 per hook to replace shipping screws). The exterior perimeter shall be sealed with silicone sealant.

## **i204 Fixed Lite Installation Instructions – Replacement, Wood**

**Step 1** – Insert shims as required to ensure the unit is plumb, level and square and fasten the window perimeter securely into position. The window shall be secured at the frame into the buck with #10 x 2" truss head screws at 3" from each corner and 8" maximum on center. The exterior perimeter shall be sealed with silicone sealant.

## **i204 Fixed Lite Installation Instructions – Replacement, Masonry**

**Step 1** – Install a 2x wood buck into the masonry opening, using 3/16" x 2-3/4" Tapcons, with a minimum 2" clearance to masonry edges and a minimum 2-1/4" clearance to adjacent Tapcons. Embedment, into the masonry, shall be a minimum of 1-1/4". Anchoring shall be located 4" from each corner and 16" maximum on center. Interior and exterior wood/masonry perimeter joints shall be sealed with silicone sealant.

**Step 2** – Insert shims as required to ensure the unit is plumb, level and square and fasten the window perimeter securely into position. The window shall be secured at the frame into the buck with #10 x 2" truss head screws at 3" from each corner and 8" maximum on center. The exterior perimeter shall be sealed with silicone sealant.

### **i970 Fixed Lite Installation Instructions – Replacement, Wood**

**Step 1** – Insert shims as required to ensure the unit is plumb, level and square and fasten the window perimeter securely into position. The window shall be secured at the frame into the buck with #10 x 2" truss head screws at 3" from each corner and 8" maximum on center. The exterior perimeter shall be sealed with silicone sealant.

### **i970 Fixed Lite Installation Instructions – Replacement, Masonry**

**Step 1** – Install a 2x wood buck into the masonry opening, using 3/16" x 2-3/4" Tapcons, with a minimum 2" clearance to masonry edges and a minimum 2-1/4" clearance to adjacent Tapcons. Embedment, into the masonry, shall be a minimum of 1-1/4". Anchoring shall be located 4" from each corner and 16" maximum on center. Interior and exterior wood/masonry perimeter joints shall be sealed with silicone sealant.

**Step 2** – Insert shims as required to ensure the unit is plumb, level and square and fasten the window perimeter securely into position. The window shall be secured at the frame into the buck with #10 x 2" truss head screws at 3" from each corner and 8" maximum on center. The exterior perimeter shall be sealed with silicone sealant.

### **i971 Casement Installation Instructions – Replacement, Wood**

**Step 1** – Insert shims as required to ensure the unit is plumb, level and square. The window shall be secured at the frame into the buck with #10 x 2" truss head screws at 3" from each end mid-span of frame head (3 total); 3" from each end, mid-span and 16" on center (5 total per jamb). The exterior perimeter shall be sealed with silicone sealant.

### **i971 Casement Installation Instructions – Replacement, Masonry**

**Step 1** – Install a 2x wood buck into the masonry opening, using 3/16" x 2-3/4" Tapcons, with a minimum 2" clearance to masonry edges and a minimum 2-1/4" clearance to adjacent Tapcons. Embedment, into the masonry, shall be a minimum of 1-1/4". Anchoring shall be located 4" from each corner and 16" maximum on center. Interior and exterior wood/masonry perimeter joints shall be sealed with silicone sealant.

**Step 2** – Insert shims as required to ensure the unit is plumb, level and square. The window shall be secured at the frame into the buck with #10 x 2" truss head screws at 3" from each end mid-span of frame head (3 total); 3" from each end, mid-span and 16" on center (5 total per jamb). The exterior perimeter shall be sealed with silicone sealant.